



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7703

Job Sheet 179166



Part No: 647.7703

Job Qty: 8 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A2 IPP REV:A 15.01.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea			0.00	0.00	Start Up Large Fab-1		NYC 18/06/18
110	Packaging	8 pcs			0.00	0.00	Packaging1		
120	Large Fab	8 pcs			0.00	3.16	Large Fab 4		NYC 18/06/18
130	QC	8 pcs			0.00	0.00	QC9		EL
140	QC	8 pcs			0.00	0.00	QC5		EL
150	Outsource	8 pcs					GRO002-VC	10	CT 18-6-20
160	Packaging	8 pcs			0.00	0.00	Packaging2		AT 18/06/17
170	QC	8 pcs			0.00	0.00	QC5		38
180	SprayPaint	8 pcs			0.00	0.46	Spray Paint		AB 9 JUL 25 2018
190	QC	8 pcs			0.00	0.00	QC14		21
200	Packaging	8 pcs			0.00	0.00	Packaging3-1		21 JUL 27 2018
210	QC21-SA	8 Ea			0.00	0.00	QC21		3-86 JUL 27 2018

Part Op 120 - 1- ASSEMBLE AND WELD AS PER DWG ***IMPORTANT DIMENSION IS 8.35" ***

Descriptions: 150 - Issue P/O 040237 Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread

180 - PRIOR TO PRIME MASK THREAD AND PRIME AS PER DWG 5094268

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.7712	Strut Tube	8 Ea (1 ea)	90-Start up Operation	5033581 (8x)
647.7713	Strut Thread	8 Ea (1 ea)	90-Start up Operation	5043566 (8x)
647.7714	Strut Tube	8 Ea (1 ea)	90-Start up Operation	5064757 (8x)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.7712	8	40	0
	647.7713	8	39	0
	647.7714	8	13	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S081929



Part: 647.7703

Job No: 179166

Serial No/Batch: S081929

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/18/10

QAD
SC
3105 2 5 3050

3105 2 5 3050
IS
3050



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040237

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040237
PO Date: 6/18/18
Due Date: 6/25/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171465	RBE703A94-1130-01-03	Bottom Fixture 1 -Issue P/O to Groupe Altech: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEALANT -Certificate of Conformity is required	Firmed	6/25/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
2	173931	RBE703A94-1130-01-27	Tab Adjuster Body -Issue P/O to Groupe Altech: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water seal -Certificate of Conformity is required	Firmed	6/25/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
3	179166	647.7703	Strut Assembly Issue P/O : _____ Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	6/25/18	8 pcs	0 pcs	8 pcs	\$36.875/pcs	\$295.00
4	173893	RBE350A93-3303-02-7	Stud Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	6/25/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
Grand Total:										\$655.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/20/18 11:08 AM dart.tsimiklis.chrisoula

CT

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Certificat de Conformité / Certificate of Compliance

(010433-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010433 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
27-Jun-2018		Aman		040237				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
3	647.7703 Rev.	647.7703 01-CAD YELLOW 0.0005 THICK CAD PLATE IAW QQ-P-416F CLASS I TYPEII CAD PLATE SHOULD NOT BE TOO THICK AROUND TREAD MATERIAL STEEL BAKE	CADMIUM CH	8	8	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.